

# Installation Guide: Villeroy & Boch Farmhouse 595 Ceramic Sink

## What You'll Need:

- Villeroy & Boch Farmhouse 595 ceramic sink
- Solid countertop (stone, quartz, solid wood, compact laminate - not regular chipboard laminate)
- High-quality silicone sealant (neutral-cure, sanitary grade)
- Support frame or mounting brackets (depending on your setup)
- Drill, screwdriver
- Clamps or adjustable supports
- Spirit level
- Measuring tape
- A helper - the sink is heavy (approx. 25+ kg)

## Sink Overview:

- External size: 595 x 500 mm
- Sink depth: ~180-200 mm
- Min. base cabinet: 600 mm
- Weight: ~25.7 kg
- Overflow: Yes
- Rear: Unglazed back - must be placed flush against a wall or panel

## Installation Instructions:

### 1. Prepare the Cutout

- Measure and mark the sink cutout from a physical template (preferably using the actual sink).
- Cutout should be slightly smaller than the outer dimensions of the sink to allow it to mount below the countertop.

- Do not use factory measurements only - ceramic sinks may have dimensional variation ( $\pm 1\%$ ).

## 2. Build a Support Frame

- Since the sink is heavy, it must be supported from below (do not rely on silicone alone).
- Use a wooden frame or mounting cleats/shelves fitted inside the cabinet walls to carry the sink's weight.
- Leave enough clearance for the sink bowl and plumbing below.

## 3. Dry Fit the Sink

- Place the sink on the support frame and check that it is centered and level.
- Use a spirit level to ensure correct alignment.

## 4. Apply Silicone

- Remove the sink temporarily.
- Apply a continuous bead of sanitary silicone around the top rim of the sink - this creates a waterproof seal.

## 5. Mount the Sink

- Carefully lower the sink back into the support frame.
- Press it gently against the underside of the countertop - silicone should make full contact.
- Use clamps (if possible) to keep pressure on the sink as the silicone cures.
- Let the silicone cure for at least 24 hours.

## 6. Connect Plumbing

- Fit the waste outlet and overflow.
- Ensure all plumbing connections are tight and leak-free.

## 7. Seal and Clean

- After the silicone has cured, inspect the perimeter.
- Apply additional silicone if needed and clean any excess.

### Quick Summary Table:

1. Cut the countertop using the sink as a guide.
2. Build a sturdy support frame inside the cabinet.
3. Dry-fit and level the sink.
4. Apply sanitary silicone to the rim.
5. Mount the sink and clamp in place.
6. Connect plumbing and test for leaks.
7. Seal interior edges and clean up.

### Tips:

- Always install the sink before securing the countertop in place.
- This model is modular - it doesn't come with mounting hardware, so framing is essential.
- Use neutral-cure silicone to prevent damage to ceramic or stone.
- For stone countertops, consider using a professional fabricator.